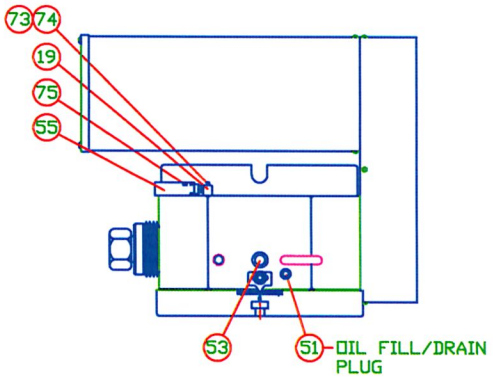
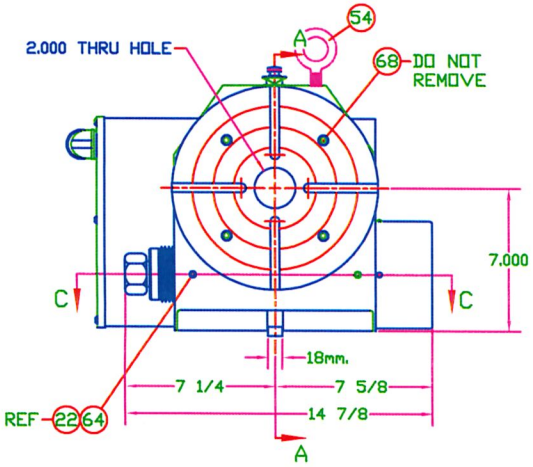
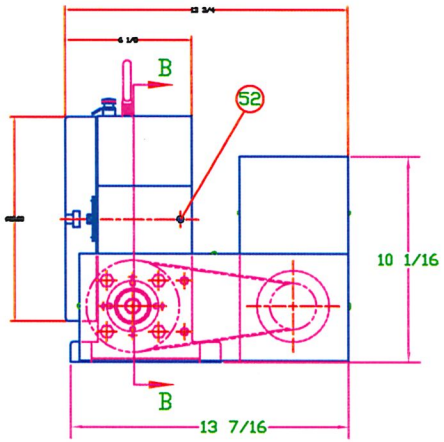
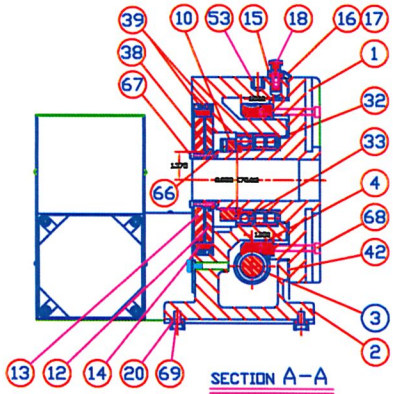
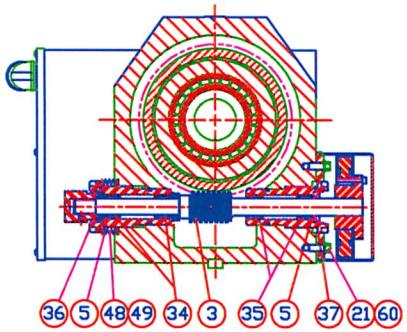




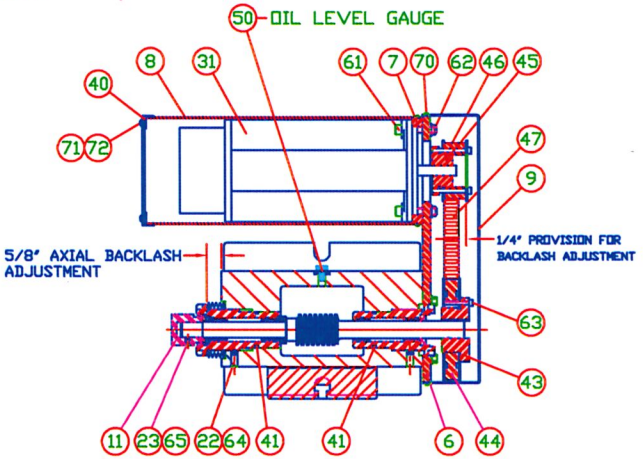




SECTION A-A



SECTIONB-B



SECTION C-C

NO.	QTY	PART NO.	DESCRIPTION OF PARTS	MAT'L
1	1	PTB-4624	TURNTABLE	C.I.
2	1	PBA-2594DL	BASE	C.I.
3	1	PVS-5210	WORMSHAFT (1/4P, DUAL LEAD)	C.I.
4	1	PVW-2839	WORMWHEEL (1/4P, 90T.)	C.I.
5	2	PBK-5258	BRACKET CARTRIDGE	C.R.S.
6	1	PPT-3732DL	PULLEY PLATE	PLT STL
7	1	PPT-4634	MOTOR ADAPTER PLATE	PLT STL
8	1	PCV-4638	MOTOR ENCLOSURE	SHT MTL
9	1	PCV-3733	PULLEY COVER	SHT MTL
10	1	PNT-1842	NUT (CENTER BEARING PRELOAD)	C.R.S.
11	1	PNT-5260	NUT (CARTRIDGE BEARING PRELOAD)	HEX
12	1	PDC-4487	CLAMP DISK	C.R.S.
13	1	PCL-4488	CLAMP CAP	C.R.S.
14	4	SPN-4467	CLAMP PIN	C.R.S.
15	1	PSD-349	POINTER STUD	C.R.S.
16	1	PWH-471	WASHER	C.R.S.
17	1	PPR-507	POINTER	C.R.S.
18	1	PSC-232	POINTER SCREW	C.R.S.
19	1	PTD-4071	TRIP DOG	CIRCUIT
20	2	STN-18	18mm FIXTURE KEY	C.R.S.
21	4	SVH-1089	3/8 FLAT WASHER	C.R.S.
22	4	SPG-217	BRASS PLUG (5/16)	BRASS
23	2	SPG-400	BRASS PLUG (1/4)	BRASS
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NO.	QTY	PART NO.	STANDARD PURCHASE PARTS
31	1	EMN ———	SERVO MOTOR DEPENDENT UPON MACHINE CONTROL
32	1	SBG-NN3015SP	FAG NN3015 ASJ.SP RADIAL BEARING
33	1	SBG-7015	FAG B7015E.T.P4P-UL.SUM RADIAL BEARING
34	2	SBG-NKXR20	INA NKXR20 RADIAL/THRUST BEARING
35	2	SBG-NK22/20	INA NK22/20 RADIAL BEARING
36	1	SDS-12329	C/R 12329 CRV1-R OIL SEAL
37	1	SDS-8540	C/R 8540 CRV1-R OIL SEAL
38	1	SDS-04232	MINNESOTA RUBBER 04232 QUAD RING SEAL
39	2	SDS-04262	MINNESOTA RUBBER 04262 QUAD RING SEAL
40	1	SDS-4638	RUBBER GASKET SEAL
41	2	SDS-2222	O-RING 2-222 SEAL (1-1/2 X 1-3/4 X 1/8)
42	1	SBT-TN10	TURCITE BEARING SURFACE
43	1	PPY-SDS22	GATES SDS-22mm BUSHING
44	1	PPY-40L075	GATES 40L075 PULLEY (1804 OR 3604)
45	1	PPY-(JA)	GATES (JA-MOTOR SHAFT DIA) BUSHING
46	1	PPY-20L100	GATES 20L100 PULLEY FOR 3604 PPY-10L100)
47	1	STD-270L075	GATES 270L075 FOR 3604 USE STD-255L075) BELT
48	1	SCV-GX2250	GORTFLEX PROTECTOR 2" X 2-5/8 X 1-1/2 LG.
49	1	SVH-PX250	PHENOLIC WASHER 2" I.D. X 2-5/8 O.D.
50	1	SOL-00543	GITS 00543 SCREW TOP OILER
51	1	SPP-38	3/8-18 HEX PIPE PLUG
52	1	SPP-18	1/8-27 HEX PIPE PLUG
53	1	SBU-12X34	UNIVERSAL BUSHING 1/2 ID X 3/4 OD X 1/2 LG.
54	1	SEB-3811	3/8-11 EYE BOLT
55	1	ESV-XCM110	TELEMECANIQUE XCM-A-110 LIMIT SWITCH
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NO.	QTY	PART NO.	STANDARD PURCHASE FASTENERS
60	4	SHH-3816X118	3/8-16 X 1-1/8 LG. HEX HD. CAP SCREW
61	4	SCS-51618X134	5/16-18 X 1-3/4 LG. SOC. HD. CAP SCREW
62	4	SHN-51618F	5/16-18 FLANGE HEX NUT
63	6	SHH-1024X178S	#10-24 X 1-7/8 LG. S/S HEX HD. CAP SCREW
64	2	SSS-51618X12	5/16-18 X 1/2 LG. SOC. SET SCREW
65	2	SSS-1420X516	1/4-20 X 5/16 LG. SOC. SET SCREW
66	2	SSS-51618X12B	5/16-18 X 1/2 LG. SOC. SET SCREW (BRASS TIP)
67	8	SCS-1024X78N	#10-24 X 7/8 LG. SOC. HD. CAP SCREW NYLOC
68	4	SCS-51618X214	5/16-18 X 2-1/4 LG. SOC. HD. CAP SCREW
69	2	SCS-51618X58	5/16-18 X 5/8 LG. SOC. HD. CAP SCREW
70	7	SBH-1024X14	#10-24 X 1/4 LG. BUTTON HD. CAP SCREW
71	6	SPH-832X58P	#8-32 X 5/8 LG. PHILLIPS PAN HD. SCREW
72	6	SWH-8	#8 FLAT NYLON WASHER
73	2	SCS-832X78	#8-32 X 7/8 LG. SOC. HD. CAP SCREW
74	2	SWH-8SS	#8 STAINLESS STEEL FLAT WASHER
75	2	SSS-832X38	#8-32 X 5/8 LG. SOC. SET SCREW
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REVISIONS			
No.	Date	By	
1			
2			
3			
4			
5			
6			

TOLERANCES

Part Name: ASSEMBLY

Used On: DL-10-B-180/360

Tolerco Mfg. Co. CINCINNATI, OHIO 45241

Drawn by: T.V.A. 10-28-96

Scale: 1/3

Drawing No. 4919DL